



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D5021-1
Job Sheet 167117



(D)

Part No: D5021-1

Job Qty: 15 ea

Part Name: Foam, Center Panel, Fwd



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/24/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: SOLD

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	15 Ea		11/9/17	0.00	0.00	Start up container	SC
105	Waterjet	15 pcs		11/10/17	0.00	2.08	Waterjet1	SC
120	QC	15 pcs		11/10/17	0.00	0.00	QC2	DASC
130	QC	15 pcs		11/10/17	0.00	0.00	QC8	38
140	Packaging	15 pcs		11/10/17	0.00	0.00	STYMA Packaging3	AT
150	QC21-SA	15 Ea		11/10/17	0.00	0.00	QC21	

Part Op
Descriptions: 120 - C OF C note is required.

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D5033-1 5017019	158	140	0	0

Part Specifications

Specifications could not be found.

Plex 10/24/17 4:38 PM dart.poulin.mario

Work Order:		Part No.		NCR No.	
DISPOSITION		☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved		Skid-tube Machining Thermoforming Large Fab	
AGAINST DEPARTMENT/PROCESS		Cross tube Small Fab Finishing Composite		Water Jet Prod. Eng. Coord. Rec/Store/Packaging Supplier	
Date : Step #: QTY Effective :		Description Work Order Deviation			
Completed By		Lead hand / Supervisor Approval Verification			
QC / QA Coordinator Approval		PART NO: D5021 - 1 Revision: Operation: Change No:			
Foam, Center Panel, Fwd					
					
DART AEROSPACE S017834					
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkesbury, ON K64 1K7 CANADA TEL.: 1 613 632-5200 Email: sales@dartaero.com www.dartaerospace.com					
Positioned Wrong Outside Dimensions Over/Under tolerance Part Incorrect Part Lost/Missing Part Moved Drawing Finish Misread Turning Sequence		Wrong Stock Pulled Out of Sequence Off-set Mislabeled Fit/Function Misaligned/off center		Corrosion Counter Sink Cut Too Short Instructions Incomplete/Unclear Drill Holes	
Pre Bel Ger Cra Crin Cuffi Crushing Heat Treat Wave/Twist in Tube Marks/Chatter		OTHER :			
No Re-verification Operator Offset/Setup Supplier Training Use for Testing Poor Information Rushing Product Improvement Process Improvement Manufacturing Process		Root Cause			
Environment Design Doc/Data Equip/Tooling Handling/Pre Material Internal Transport Tribal Knowledge LOA Substation Past Expiry Date Misidentified					

FIRST ARTICLE INSPECTION CHECKLIST

Measured by:	SC	Audited by:		Preliminary Approval:	
Date:	17/12/05	Date:		Date:	